### Copper Alloys

- Edge Break: 0.010"-.015"
- For Full Chamfer engagement the Effective Cutter Diameter is 80% of the cutter diameter

### General Notes:

- All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.
- Chip loads reflect uncoated cutters and may be increased 10%-20% if coated.
- For ferrous materials with hardness ≤ 28 Rc, chip loads can be increased 20%-25%.

### WARNING:

- Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other PPE.
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### Contact Information:

- 800-645-5609
- tech@harveytool.com